

# Hellwig PRODUCTS.com

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## INSTALLATION INSTRUCTIONS REAR STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



**BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**THIS KIT IS DESIGNED TO REPLACE THE FACTORY REAR SWAY BAR AND REUSES THE FACTORY END LINKS AND SOME HARDWARE.**

1. Remove factory installed sway bar, leaving the end link attached to the frame of the vehicle. **Save the factory end link mounting bolts.**
2. Lubricate and install the D-shaped poly bushings on the sway bar as close as possible to match the location of the factory sway bar bushings.
3. Position the U-plates over the D-bushings.
4. Position sway bar on axle and attach U-plates to axle using supplied hardware as shown in Photos 1 and 2, using the supplied thread lock on the bolts.
5. Raise the sway bar arms up to the end link assemblies and attach the arms of the sway bar to the end links using the factory bolts.
6. With the sway bar centered on the axle the sway bar will be positioned as shown in Photo 1. Tighten the bolts on U-plates to 75 ft-lb and end link bolts to 75 ft-lb.
7. Check your installation check for clearance on undercarriage components; wires, exhaust, brake and fuel lines.
8. After one week of driving recheck your installation readjust if necessary. Recheck your installation on a monthly regular basis thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**

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Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load control of loaded passenger cars. The family operated company produces components for trucks, RVs, muscle cars and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.



## **MAINTENANCE AND INSPECTION:**

Your Hellwig Suspension Product is built to last, however it requires routine inspection. Inspect your Hellwig installation by looking for secure hardware, fittings and snug brackets/bushings. If you do not perform this inspection, have your professional mechanic inspect as described.