

2002-2006
T1N Sprinter Van
140" Wheelbase

Installation Instructions

#SLEEPSIDEWAYS

01 Create test block

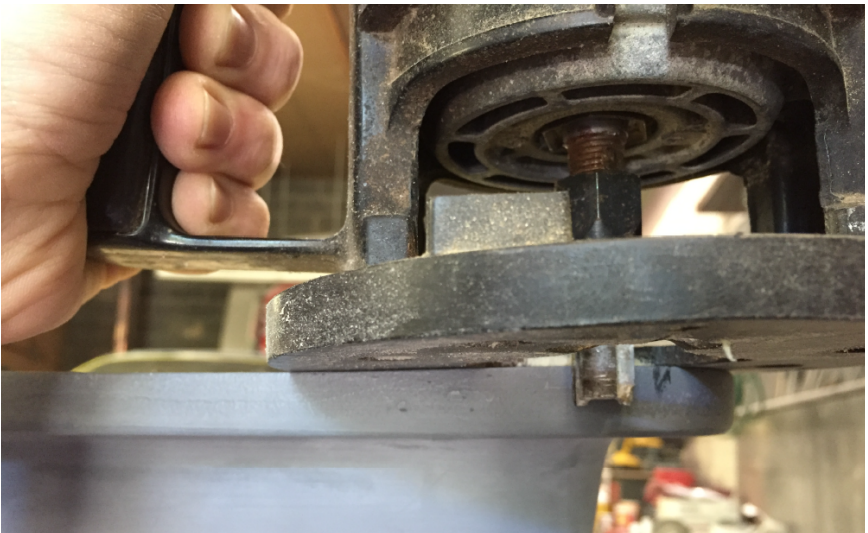


Build a test block out of wood to get the exact shape off the van for the front leading edge of the flare. Knowing the depth and width of the channel will allow you to set your router correctly.



02 Router setup

Router out the front leading edge of the flare, leaving 1/8" of material. Test fit repeatedly as you remove material.



02 Router setup



03 Paint

Once the flare has a good fit against the van, send out to paint.

Note: Without removing the piece of sheet metal, the flare will not be able to sit inside the channel. The final test fit happens after the opening in the van is cut. Transpose the length of the flare onto your van, deduct 2-3" front to rear for your glue surface.



03 Paint

The glue flange will now sit inside the channel and is notched along the front leading edge.



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