

# SPORTSCRAFT®



**Group Sunviauto**

Mounting instruction for seat swivel Fiat –Ducato x250 (Citroen Jumper, Peugeot Boxer) from 2006 onwards

Art.-Nr.: 3370090 (centre turning)

Art.-Nr.: 3370091 (offset turning for driver side, UK passenger side)

Art.-Nr.: 3370092 (offset turning for passenger side, UK-driver side)

- 1.) Pull off the ignition key. Unplug the cable from the belt pretensioner (at the buckle) in the seat box. (Attention: only plug in the ignition key again when the cable is re-connected, otherwise it may cause a malfunction in the airbag system.)
- 2.) Unscrew the original seat with the rails from the seat box. (6 screws)
- 3.) Place the swivel plate onto the original seat box with the handle side in front. Twist the upper plate until the 6 mounting holes in the bottom plate are visible. Screw the bottom plate with enclosed 6 Allen countersunk screws DIN 7991 M 8x20 (Part 1) on the seat box (Fig. 1)
- 4.) Place the seat with the original sliding rails on the swivel. Perform the cable of the belt pretensioner trough the central nut (Fig. 2) and plug it again. Move the seat forward and backwards and fasten the seat slides finger-tight with the enclosed 6 Allen screws DIN 912 M8x20 (part 2) (figure 3). Move the seat several times back and forth and then tighten all the screws to the specified torque
- 5.) Check again that the cable from the belt-pretensioner is correct plugged.



figure 1



figure 2



figure 3 3

mounting material:

6 Screws DIN 7991 10.9 M 8 x 20	Teil 1
6 Screws DIN 912 8.8 M 8 x 20	Teil 2

**The maximum torque for all screw is 37Nm.**

**If you use the turntable with Sportscraft seats please pay also attention to the mounting instruction of the adapter 3370098**